

Work Order ID 158083

Thursday, March 09, 2017 1:56:17 PM

158083

Page 1

Item ID: D4886-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Air Vent

Start Date: 3/13/2017 Start Qty: 8.00

8

Cust Item ID:

Required Date: 4/17/2017 Req'd Qty: 8.00

8

Customer:

Reference: SCHEDULED

Approvals: Process Plan:

DAS
21
9-89

Date: MAR 10 2017 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4886

A

100

0.00

100

Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: 35617

Order from B/E Aerospace

Part # 7220-08

Specification as per dwg D4886-1

CERTIFICATION OF CONFORMITY IS REQUIRED

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.03

Packaging

Ensure material release note is attached

8x 5017-7-14

DAS
73
9-89

MAR 16 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

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Page 2

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Tooling:

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Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

DAS
38
9-89
JUL 17 2017

130

Identify as per dwg & Stock Location: **MFOOS**

0.00

130

Packaging

Memo

0.01

Packaging

8 JUL 18 2017

DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.13

Quality Control

17/7/2017
JUL 18 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
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240 08 09-0								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
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Picklist Print

Thursday, March 09, 2017 1:56:24 PM

Page 1
T

Work Order ID: 158083

158083

Parent Item: D4886-1

D4886-1

Parent Item Name: Air Vent

Start Date: 3/13/2017

Required Date: 4/17/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev. A New Issue 13/09/25 DL VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
7220-08		Purchased			No	100	Each	0.0000	1	8			
									**	8x SP17-7-14			
7220-08													
Air Vent													

DQA: _____ Date: _____



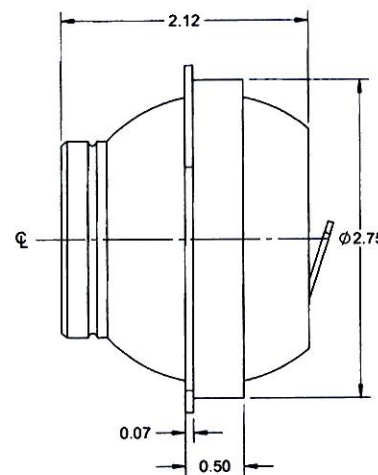
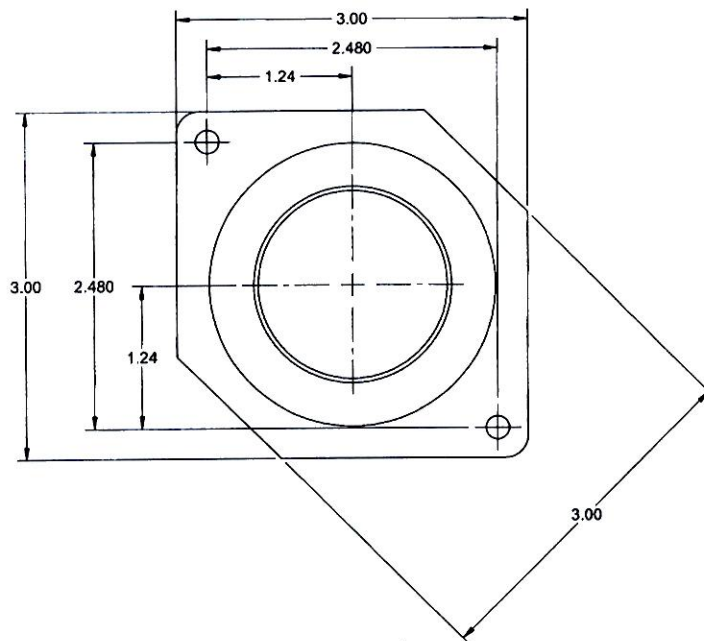
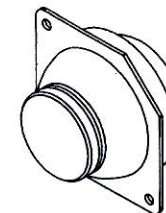
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Work Order update only ☐

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SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 158083 MLS

1703-10

D4886-1 AIR VENT

DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	WEIGHT (lbs)	FINISH
D4886-1	AIR VENT	B/E AEROSPACE	7220-08	0.24	BALL: BLACK ANODIZE FLANGE: PAINT BLACK

RELEASE
2013-09-16

- NOTES:
- 1) MATERIAL: ALUMINUM (REF)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: PER TABLE
 - 8) REPLACES GENEVA P/N G12987

A	NEW ISSUE	08	13.07.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.07.03		

DART AEROSPACE USA, INC.
KENT, WA

DRAWING NO. **D4886** REV. A
SHEET 1 OF 1

TITLE **AIR VENT** SCALE NTS

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SHIPPER



B/E Aerospace, Inc. Business Jet
Group
Aerospace Lighting Corp.
355 Knickerbocker Avenue
Bohemia, NY 11716

Shipper **Page**

12917 1 of 2

Customer No

10226

Waybill #: 735189505875

Bill To:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CA

Ship To:

Dart Aerospace Ltd
1270 Aberdeen Street

Hawkesbury, ON K6A 1K7
Hawkesbury
CA

Order No	Customer PO Number	Shipped Date	Terms		
8645	PO35617	07/12/2017	NET 30		
Ship Via	FOB	Shipping Account No	PPD/COL		
Fed Ex Priority Overnight	BOHEMIA, NY		Collect		
Line #	Item No	Description	OPEN	B/O	SHIPPED
1	7220-08 REV: AK	VENT ASSY,BLACK	8	0	8

Customer Line No:1

Lot:

5984 8.00

!!!B130 REQUIRED IF APPLICABLE!!!

Destination Country: Canada

B/E Aerospace must be notified within 30 days of any discrepancies regarding this shipment. Please call 631-563-6400.
For lamp breakage, please contact your freight carrier directly.

Thank you for your order. If you have any questions or need any assistance, please call us at 631-563-6400.

Please remit payment to BE Aerospace Inc. at
88269 Expedite Way Chicago, IL 60695-0001

WIRE TRANSFER INFORMATION
JP MORGAN CHASE BANK NEW YORK, NY
ABA# 021000021, SWIFT CHASUS33
ACCOUNT# 304192856
NEW YORK, NY
United States

PLEASE BE ADVISED THAT THIS IS AN ORIGINAL LASER PRINTED DOCUMENT.
We Now Accept American Express, Visa & MasterCard for Payment.
To Pay this Invoice by Credit Card, please call 631-563-6400

DAS
38
9-89

SHIPPER



B/E Aerospace, Inc. Business Jet
Group
Aerospace Lighting Corp.
355 Knickerbocker Avenue
Bohemia, NY 11716

Shipper	Page
12917	2 of 2

Customer No
10226

Waybill #: 735189505875

Bill To:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CA

Ship To:

Dart Aerospace Ltd
1270 Aberdeen Street

Hawkesbury, ON K6A 1K7
Hawkesbury
CA

Order No	Customer PO Number	Shipped Date	Terms
8645	P035617	07/12/2017	NET 30
Ship Via	FOB	Shipping Account No	PPD/COL
Fed Ex Priority Overnight	BOHEMIA, NY		Collect

Line #	Item No	Description	OPEN	B/O	SHIPPED
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CERTIFICATE OF CONFORMANCE

This is to certify that the parts furnished on this order are new and have been inspected in accordance with B/E AEROSPACE standard procedures. Material and/or parts furnished on this order have been manufactured in accordance with all applicable requirements and specifications as referred to on your order. Data which pertains to this order are available for inspection.

By:


Authorized Signature.....Date

7/12/17

SP17-7-14

NO. PIECES	WEIGHT	FREIGHT
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These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S.